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PAINTS

PRODUCT NAME

**Synergy® PC110 Clear - Clear Superflow
 Lacquer**

TECHNICAL DATASHEET

**SYNERGY® QUICK
 REFERENCE**

7 - 9 Sq.m/lt
COVERAGE

8 - 10 mins
TOUCH DRY

30 mins
RECOAT TIME

7 Days
MAX RESISTANCE

N/A
POT LIFE

N/A
MIX RATIO

12 months
SHELF LIFE

**5 & 25 LT
 PACK SIZE**

ISO 9001 : 2000 CERTIFIED

**Please note: This product
 can be supplied in 400 ml
 aerosols with professional
 adjustable fan nozzles.**

Excellent flow & sanding properties
 Waxy feel formulation improves marr resistance
 Fast drying for speedy production schedules
 Hardwearing, marr resistant. Contains anti-scuff additives.

USES: Interior joinery and furniture

TOPCOAT: PC110 Clear (Super-flow) 5% FLAT Sheen
 PC110 Clear (Super-flow) 10% Sheen
 PC110 Clear (Super-flow) 25% Sheen
 PC110 Clear (Super-flow) 35% Sheen
 PC110 Clear (Super-flow) 50% Sheen
 PC110 Clear (Super-flow) 90% Sheen

BASECOAT: PC110 Sanding Sealer (Easy Sand)
 PC110 High Solids MDF Super Sealer

THINNERS: SYNERGY® Standard Thinners
 SYNERGY® Fast Dry Thinners
 SYNERGY® Anti-Bloom Retarding Thinners

CLEANERS: SYNERGY® Spray Gun Cleaner

EQUIPMENT: Conventional airless / airmix or HVLP spray
 equipment

APPLICATION: Thin with SYNERGY® Thinners as required up
 to a maximum of 10% by volume. Apply a light
 coat of PC110 Sealer, allow to dry, de-nib &
 apply another sealer coat as necessary, After a
 further de-nib apply a full even coat of the
 PC110 Top Coat.
 PC110 may also be used as a coat on coat
 system. Allow to dry overnight prior to packing.
 For colour shading PC110 may be tinted with
 SYNERGY® Woodstain up to a maximum of 5%
 by volume.

INFORMATION: Please ensure that the total system film
 thickness (DFT) does not exceed 150 microns.
 Always lightly sand between coats to assist
 adhesion. PC110 Lacquer may be used coat on
 coat.

Technical Data Sheets are also available on our website at www.hmgcoatings.co.uk

ALL MATERIALS SHOULD BE STIRRED AND CHECKED FOR COLOUR AND SHEEN BEFORE USE. NO CLAIMS FOR DISCREPANCY OF COLOUR OR GLOSS CAN BE ACCEPTED AFTER USE. INFORMATION CONTAINED ON THIS DATA SHEET IS TO THE BEST OF OUR KNOWLEDGE TRUE AND ACCURATE AND IS GIVEN IN GOOD FAITH, BUT WITHOUT WARRANTY, SINCE THE APPLICATION, USE AND PROCESSING OF THE PRODUCT IS BEYOND OUR CONTROL.